

**\*\*\* Notice \*\*\***

To: ALL BIDDERS

HB600: Missouri Department of Revenue, Sales Tax

Effective May 2004, prior to award or issuance of purchase order referencing a quote/bid to the successful vendor, a "no tax due" letter may be required from vendor if not already listed as being in compliance with the Missouri Department of Revenue.

A certificate of no tax due can be obtained by contacting the Missouri Department of Revenue, Division of Taxation & Collection, P.O. Box 3666, Jefferson City MO 65105-3666. You may also call (573) 751-9268, fax (573) 522-1160, or email [taxclearance@dor.mo.gov](mailto:taxclearance@dor.mo.gov).

Secretary of State's Office

Prior to the issuance of a purchase order and/or notice to proceed, all out-of-state contractors providing services within the state of Missouri must submit to MoDOT a copy of their current Transient Employer Certificate from the Department of Revenue, in addition to a copy of their current Authority Certificate form the Secretary of State of the State of Missouri.

For information regarding the registration process, please call (573) 751-4153.

# PREFERENCE IN PURCHASING PRODUCTS

Date: \_\_\_\_\_

The bidder's attention is directed to Section 34.076 RS Mo. 1986 which gives preference to Missouri corporations, firms, and individuals when letting contracts or purchasing products.

Bids received will be evaluated on the basis of this legislation.

**All bidders must furnish the information requested below.**

**For Corporations:**

State in which incorporated \_\_\_\_\_

**For Others:**

State of domicile: \_\_\_\_\_

**For All Bidders:**

List address of Missouri offices or places of business.

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

**MUST BE COMPLETED AND SIGNED:**

Firm Name: \_\_\_\_\_

Address: \_\_\_\_\_

City: \_\_\_\_\_ State: \_\_\_\_\_ Zip: \_\_\_\_\_

By: \_\_\_\_\_

(Signature)

NOTE: For bid to be considered, the attachment entitled "Preference In Purchasing Products" must be on file in this office and must be dated in the current calendar year.

**BID FORM**

MISSOURI DEPARTMENT OF TRANSPORTATION  
 GENERAL SERVICES  
 PO Box 490  
 2675 N. Main, Bldg. B  
 Sikeston, MO 63801

REQUEST NO.: **B10-07116-RG**

DATE: August 14, 2007

SEALED BIDS, SUBJECT TO THE CONDITIONS INCLUDED HEREOF WILL BE RECEIVED AT THIS OFFICE UNTIL		<b>BID TO BE BASED F.O.B. MISSOURI DEPARTMENT OF TRANSPORTATION</b>				
<b>1:00 P.M. Local Time, Friday, August 31, 2007</b>		2675 N. Main, Bldg. B Sikeston, MO 63801				
AND THEN PUBLICLY OPENED AND READ FOR FURNISHING THE FOLLOWING SUPPLIES OR SERVICES.		<b>"AS NEEDED BASIS"</b>				
DEFINITE DELIVERY DATE MUST BE SHOWN. SIGN AND RETURN BEFORE TIME SET FOR OPENING. <b>ALL BIDS MUST BE EXTENDED AND TOTALED.</b>						
<b>BUYER:</b> Ronnie Cluck		<b>BUYER TELEPHONE:</b>		573-472-5318		
ITEM NO.	SUPPLIES OR SERVICES	MFG. NO. OR BRAND	QUANTITY	UNIT EACH	UNIT PRICE	AMOUNT
	<b>Diamond Concrete Saw Blades per Specification MGS-90-01H.</b> Availability and Pricing of Blades Shall Start on September 3, 2007 and Remain Firm Until December 31, 2007.					
	Type I, 26" X .187					
	Type I, 30" X .187					
	Type I, 36" X .187					
	Type II, 26" X .187					
	Type II, 30"X.187					
	Type II, 36"X.187					
	Type III, 26"X.187					
	Type III, 30"X.187					
	Type III, 36"X.187					
	Type I, 26" X .325					
	Type I, 30" X .325					
	Type I, 36" X .325					
	Type II, 26" X .325					
	Type II, 30" X .325					
	Type II, 36" X .325					
	Bid shall include delivery to address listed above					
	Successful vendor shall provide certifica- tion of saw blades compliance with MGS- 90-01H.					

	Saw blades may be randomly selected for inspection by MoDOT Materials Lab. Should it be determined that any blade does not meet minimum specification, it shall be the vendor's responsibility to provide for pickup and replacement of blade at no cost to MoDOT.					
	Bidder shall return original copy by mail as verification of submittal.					
	Basis for award shall be based on total price for all blades listed.					
<b>Date:</b>			<b>Firm Name:</b>			
<b>Telephone No.:</b>			<b>Address:</b>			
<b>Fax No.:</b>						
Form E-103 (Rev. 2-96)			<b>By (Signature):</b>			
			<b>Type/Print Name</b>			
			<b>Title:</b>			

### MISSOURI DOMESTIC PRODUCTS PROCUREMENT ACT

The bidder's attention is directed to the Missouri Domestic Products Procurement Act, Sections 34.350 to 34.359, RsMO, which requires all manufactured goods or commodities used or supplied in the performance of this contract or any subcontract to be manufactured or produced in the United States.

Section 34.355, RsMO, requires the vendor or contractor to certify his compliance with Section 34.353 and, if applicable, Section 34.359, RsMO, at the time of bidding **and** prior to payment. Failure to comply with Section 34.353, RsMO, during the performance of the contract **and** to provide certification of compliance prior to payment will result in nonpayment for those goods or commodities.

Section 34.353.2, RsMO, specifies that it does not apply where the total contract is less than Twenty-Five Thousand Dollars (\$25,000.00). If your total bid is Twenty-Five Thousand Dollars (\$25,000.00) or more, you **must** complete this form as directed below.

**Failure to complete and return this document with this bid will cause the State to presume the manufactured goods or products listed in the bid are not manufactured or produced in the United States, and the bid will be evaluated on that basis.**  
**Please read the certification appearing below on this form.**

[ ] If all the goods or products specified in the attached bid which the bidder proposes to supply to the State shall be manufactured or produced in the "United States" as defined in Section 34.350, RsMO, check the box at left.

[ ] If only one item of any particular goods or products specified in the attached bid is manufactured or produced in the "United States" as defined in Section 34.350, RsMO, check the box at left and list the items (or item number) here:

[ ] If any or all of the goods or products specified in the attached bid which the bidder proposes to supply to the State are **not** manufactured or produced in the "United States" as defined in Section 34.350, RsMO, then: (a) check the box at left; (b) list below, by item (or item number), the country other than the United States where each good or product is manufactured or produced; and (c) check the boxes to the left of the paragraphs below if applicable and list the corresponding items (or item numbers) in the spaces provided.

Item (or item number)	Location Where Item Manufactured or Produced

(attach an additional sheet if necessary)

[ ] The following specified goods or products cannot be manufactured or produced in the United States in sufficient quantities or in time to meet the contract specifications. Items (or item numbers): \_\_\_\_\_

[ ] The following specified goods or products must be treated as manufactured or produced in the United States, in accordance with an existing treaty, law, agreement, or regulation of the United States, including a treaty between the United States and any foreign country regarding export-import restrictions or international trade. Items (or item numbers): \_\_\_\_\_

### CERTIFICATION

**By submitting this document, completed as directed above, with a bid, the bidder certifies under penalty of making false declaration (Section 575.060, RsMO) that the information contained in this document is true, correct and complete, and may be relied upon by the State in determining the bidders qualifications under and in compliance with the Missouri Domestic Products Procurement Act.**

**The bidder's failure to complete and return this document with the bid as directed above will cause the State to presume the manufactured goods or products listed in the bid are not manufactured or produced in the United States, and the bid will be evaluated on that basis pursuant to Section 34.353.3(2), RsMO.**

### STANDARD SOLICITATION PROVISIONS

- a. The Missouri Department of Transportation (MoDOT) reserves the right to reject any or all bids/quotes/proposals, and to accept or reject any items thereon, and to waive technicalities. In case of error in the extension of prices in the bid/quote/proposal, unit prices will govern.
- b. All bids/quotes/proposals must be signed with the firm name and by a responsible officer or employee. Obligations assumed by such signature must be fulfilled.
- c. By virtue of statutory authority, a preference will be given to materials, products, supplies, provisions and all other articles produced, manufactured, made or grown, within the State of Missouri.
- d. Time of delivery is a part of the consideration and, if not otherwise stated in the solicitation documents, must be stated in definite terms by the Bidder/Offeror and must be adhered to. If time varies on different items, the Bidder/Offeror shall so state.
- e. If providing bids/quotes/proposals for commodities, the Bidder/Offeror will state brand or make on each item. If bidding or proposing other than the make, model or brand specified, the manufacturer's name, model number or catalog number must be given.
- f. **For bids/proposals of \$25,000 or more**, no bids/proposals by telephone, telegram or telefax will be accepted. If provided, these bids/proposals should be returned in the MoDOT solicitation return envelope.
- g. If a solicitation return envelope is provided by MoDOT, the bid/quote/proposal should be returned in the envelope provided with the Bid/RFQ/RFP Request Number plainly indicated thereon.
- h. The date specified for the returning of bids/quotes/proposals is a firm deadline and all bids/quotes/proposals must be received at the designated office by that time. The Department does not recognize the U.S. Mail, Railway Express Agency, Air Express, or any other organization, as its agent for purposes of accepting proposals. All proposals arriving at the designated office after the deadline specified will be rejected.

### GENERAL TERMS AND CONDITIONS

#### General Performance

- a. This work is to be performed under the general supervision and direction of the Missouri Department of Transportation (MoDOT) and, if awarded any portion of the work, the Contractor agrees to furnish at his own expense all labor and equipment required to complete the work, it being expressly understood that this solicitation is for completed work based upon the price(s) specified and is not a solicitation for rental of equipment or employment of labor by MoDOT, and MoDOT is to have no direction or control over the employees used by the Contractor in performance of the work.

**Deliveries**

- a. Unless otherwise specified on the solicitation documents or purchase order, suppliers shall give at least 24 hours advance notice of each delivery. Delivery will only be received between the hours of 8:00 a.m. to 3:00 p.m., Monday through Friday. Material arriving after 3:00 p.m. will not be unloaded until the following workday. No material will be received on Saturday, Sunday or state holidays.
- b. If the prices bid herein include the delivery cost of the material, the Contractor agrees to pay all transportation charges on the material as FOB - Destination. Freight costs must be included in the unit price bid and not listed as a separate line item.
- c. Any demurrage is to be paid by the Contractor direct to the railroad or carrier.

**Nondiscrimination**

- a. The Contractor shall comply with the Regulations relative to nondiscrimination in federally-assisted programs of the Department of Transportation, Title 49, Code of Federal Regulations, Part 21, as they may be amended from time to time, (hereinafter referred to as the Regulations), which are herein incorporated by reference and made a part of this contract.
- b. All solicitations either by competitive bidding or negotiation made by the Contractor for work to be performed under a subcontract, including procurements of materials or leases of the Contractor's obligations under this contract and the Regulations, will be relative to nondiscrimination on the grounds of race, color, or national origin.
- 1) Sanctions for Noncompliance: In the event of the Contractor's noncompliance with the nondiscrimination provisions of this contract, MoDOT shall impose such contract sanctions as it or the Federal Highway Administration may determine to be appropriate, including, but not limited to:
  - i. withholding of payments to the Contractor under the contract until the Contractor complies, and/or,
  - ii. cancellation, termination or suspension of the contract, in whole or in part.

**Contract/Purchase Order**

- a. By submitting a bid/quote/proposal, the Bidder/Offeree agrees to furnish any and all equipment, supplies and/or services specified in the solicitation documents, at the prices quoted, pursuant to all requirements and specifications contained therein.
- b. A binding contract shall consist of: (1) the solicitation documents, amendments thereto, and/or Best and Final Offer (BAFO) request(s) with any changes/additions, (2) the Contractor's proposal and/or submitted pricing, and (3) the MHTC's acceptance of the proposal and/or bid by purchase order or post-award contract.
- c. A notice of award does not constitute an authorization for shipment of equipment or supplies or a directive to proceed with services. Before providing equipment, supplies and/or services, the Contractor must receive a properly authorized purchase order and/or notice to proceed.
- d. The contract expresses the complete agreement of the parties and performance shall be governed solely by the specifications and requirements contained therein. Any change, whether by modification and/or supplementation, must be accomplished by a formal contract amendment signed and approved by and between the duly authorized representative of the Contractor and the duly authorized representative of the MHTC, by a modified purchase order prior to the effective date of such modification. The Contractor expressly and explicitly understands and agrees that no other method and/or no other document, including correspondence, acts, and oral communications by or from any person, shall be used or construed as an amendment or modification.

**Subcontracting**

- a. It is specifically understood that no portion of the material or any interest in the contract, shall be subcontracted, transferred, assigned or otherwise disposed of, except with the written consent of MoDOT. Request for permission to subcontract or otherwise dispose of any part of the work shall be in writing to MoDOT and accompanied by documentation showing that the organization which will perform the work is particularly experienced and equipped for such work.
- b. Consent to subcontract or otherwise dispose of any portion of the work shall not be construed to relieve the Contractor of any responsibility for the production and delivery of the contracted work and the completion of the work within the specified time.
- c. All payments for work performed by a subcontractor shall be made to the Contractor to whom the contract was awarded and the purchase order issued.

**Invoicing and Payment**

- a. MoDOT is exempt from paying Missouri Sales Tax, Missouri Use Tax and Federal Excise Tax. However, the Contractor may themselves be responsible for the payment of taxes on materials they purchase to fulfill the contract. A Federal Excise Tax Exemption Certificate will be furnished to the successful Bidder/Offeree upon request.
- b. Each invoice should be itemized in accordance with items listed on the purchase order and/or contract. The statewide financial management system has been designed to capture certain receipt and payment information. Therefore, each invoice submitted must reference the purchase order number and must be itemized in accordance with items listed on the purchase order. Failure to comply with this requirement may delay processing of invoices for payment.
- c. Unless otherwise provided for in the solicitation documents, payment for all equipment, supplies, and/or services required herein shall be made in arrears. The Missouri Highways and Transportation Commission (MHTC) shall not make any advance deposits.
- d. The MHTC assumes no obligation for equipment, supplies, and/or services shipped or provided in excess of the quantity ordered. Any authorized quantity is subject to the MHTC's rejection and shall be returned at the Contractor's expense.
- e. The MHTC reserves the right to purchase goods and services using the state-purchasing card.

**Applicable Laws and Regulations**

- a. The contract shall be construed according to the laws of the State of Missouri. The Contractor shall comply with all local, state, and federal laws and regulations related to the performance of the contract.
- b. The Contractor must be registered and maintain good standing with the Secretary of State of the State of Missouri and other regulatory agencies, as may be required by law or regulations. Prior to the issuance of a purchase order and/or notice to proceed, the Contractor may be required to submit to MoDOT a copy of their current Authority Certificate from the Secretary of State of the State of Missouri.

- 1) Prior to the issuance of a purchase order and/or notice to proceed, all **out-of-state** Contractors **providing services** within the state of Missouri must submit to MoDOT a copy of their current Transient Employer Certificate from the Department of Revenue, in addition to a copy of their current Authority Certificate from the Secretary of State of the State of Missouri.
- C. The contractor shall only utilize personnel authorized to work in the United States in accordance with applicable federal and state laws and Executive Order 07-13 for work performed in the United States.
- d. The exclusive venue for any legal proceeding relating to or arising, out of the contract shall be in the Circuit Court of Cole County, Missouri.

#### Preferences

- a. In the evaluation of bids/quotes/proposals, preferences shall be applied in accordance with Chapter 34 RSMo. Contractors should apply the same preferences in selecting subcontractors.
- b. By virtue of statutory authority, RSMo. 34.076 and 34.350 to 34.359, a preference will be given to materials, products, supplies, provisions and all other articles produced, manufactured, made or grown within the State of Missouri. Such preference shall be given when quality is equal or better and delivered price is the same or less.
  - 1) If attached, the document entitled **"PREFERENCE IN PURCHASING PRODUCTS"** should be completed and returned with the solicitation documents.
  - 2) If attached, the document entitled **"MISSOURI DOMESTIC PRODUCTS PROCUREMENT ACT"** should be completed and returned with the solicitation documents. **Applies if bid is Twenty-Five Thousand Dollars (\$25,000.00) or more.**
- c. In the event of a tie of low bids, the MHTC reserves the right to establish the method to be used in determining the award

#### Remedies and Rights

- a. No provision in the contract shall be construed, expressly or implied, as a waiver by the MHTC of any existing or future right and/or remedy available by law in the event of any claim by the MHTC of the Contractor's default or breach of contract.
- b. The Contractor agrees and understands that the contract shall constitute an assignment by the Contractor to the MHTC of all rights, title and interest in and to all causes of action that the Contractor may have under the antitrust laws of the United States or State of Missouri for which causes of action have accrued or will accrue as the result of or in relation to the particular equipment, supplies, and/or services purchased or produced by the Contractor in the fulfillment of the contract with the MHTC.
- c. In the event a Contractor becomes involved in, or is threatened with, litigation with a subcontractor or supplier as a result of such direction, the Contractor may request MoDOT to enter into such litigation to protect the interests of the MHTC, and, in addition, the Contractor may request the United States to enter into such litigation to protect the interests of the United States.

#### Cancellation of Contract

- a. The MHTC may cancel the contract at any time for a material breach of contractual obligations or for convenience by providing the Contractor with written notice of cancellation. Should the MHTC exercise its right to cancel the contract for such reasons, cancellation will become effective upon the date specified in the notice of cancellation sent to the Contractor.
- b. If the MHTC cancels the contract for breach, the MHTC reserves the right to obtain the equipment, supplies, and/or services to be provided pursuant to the contract from other sources and upon such terms and in such manner as the MHTC deems appropriate and charge the Contractor for any additional costs incurred thereby.

#### Bankruptcy or Insolvency

- a. Upon filing for any bankruptcy or insolvency proceeding by or against the Contractor, whether voluntary or involuntary, or upon the appointment of a receiver, trustee, or assigned the benefit or creditors, the Contractor must notify MoDOT immediately. Upon learning of any such actions, the MHTC reserves the right, at its sole discretion, to either cancel the contract or affirm the contract and hold the Contractor responsible for damages.

#### Inventions, Patents, and Copyrights

- a. The Contractor shall defend, protect, and hold harmless the MHTC, its officers, agents, and employees against all suits of law or in equity resulting from patent and copyright infringement concerning the Contractor's performance or products produced under the terms of the contract.

#### Inspection and Acceptance

- a. No equipment, supplies, and/or services received by MoDOT pursuant to a contract shall be deemed accepted until MoDOT has had reasonable opportunity to inspect said equipment, supplies, and/or services.
- b. All equipment, supplies, and/or services which do not comply with the specifications and/or requirements or which are otherwise unacceptable or defective may be rejected. In addition, all equipment, supplies, and/or services which are discovered to be defective or which do not conform to any warranty of the Contractor upon inspection (or at any later time if the defects contained were not reasonably ascertainable upon the initial inspection) may be rejected.
- c. The MHTC reserves the right to return any such rejected shipment at the Contractor's expense for full credit or replacement and to specify a reasonable date by which replacements must be received.
- d. The MHTC's right to reject any unacceptable equipment, supplies, and/or services shall not exclude any other legal, equitable or contractual remedies the MHTC may have.

#### Warranty

- a. The Contractor expressly warrants that all equipment, supplies, and/or services provided shall: (1) conform to each and every specification, drawing, sample or other description which was furnished to or adopted by MoDOT, (2) be fit and sufficient for the purpose expressed in the solicitation documents, (3) be merchantable, (4) be of good materials and workmanship, and (5) be free from defect.
- b. Such warranty shall survive delivery and shall not be deemed waived either by reason of the MHTC's acceptance of or payment for said equipment, supplies, and/or services.

**Status of Independent Contractor**

- a. The Contractor represents itself to be an independent Contractor offering such services to the general public and shall not represent itself or its employees to be an employee of the MHTC. Therefore, the Contractor shall assume all legal and financial responsibility for taxes, FICA, employee fringe benefits, workers' compensation, employee insurance, minimum wage requirements, overtime, etc., and agrees to indemnify, save and hold the MHTC, its officers, agents and employees harmless from and against any and all losses (including attorney fees) and damage of any kind related to such matters.

**Indemnification**

- a. The Offeror shall defend, indemnify and hold harmless the Commission, including its members and department employees, from any claim or liability whether based on a claim for damages to real or personal property or to a person for any matter relating to or arising out of the Offeror's performance of its obligations under this Agreement.





## DIAMOND SAW BLADES MGS-90-01H

**1.0 DESCRIPTION.** This specification covers professional grade segmented diamond saw blades of various diameters to fit concrete saws.

### **2.0 MATERIALS.**

**2.1 General.** Diamond saw blades shall be of the type designated in the bid request, designed for use in cutting, sawing, or grooving the following pavements. In addition to normal manufacturing labeling, all blades shall be mechanically stamped or engraved with the year manufactured, country of origin including "USA" or "United States of America" when manufactured in the U.S.A., and color coded for type of blade as noted.

**2.1.1 Type I.** Type I shall be for use in steel reinforced Portland cement concrete containing limestone aggregate and color-coded white.

**2.1.2 Type II.** Type II shall be for use in steel reinforced Portland cement concrete containing siliceous gravel aggregate and color-coded blue.

**2.1.3 Type III.** Type III shall be for use in asphalt pavement and color-coded black.

**2.2 Blade Blank (Core).** The blades shall be slotted, heat treated and tensioned, new and unused steel, and run true when used in accordance with the manufacturer's recommendation for operating rpm. The blades shall be of a quality that will resist warping, bending, splitting or cracking. The blades shall have the standard arbor and drive pinholes as required for the specified blade diameter.

### **2.3 Blade Segments.**

**2.3.1** The total diamond bearing segment length shall be a minimum of 85 percent of the finished blade circumference. The individual diamond segments shall be permanently secured or bonded to the blade core by laser welding or silver soldering. The design of the blade and segment shall be such as to permit complete wearing and full use of the diamond concentrations forming the cutting edges, with slots for flushing material cuttings.

**2.3.1.1** The diamond bearing segments without the mounting backer, if used, shall have a width of  $0.187 \pm 0.015$  inches or  $0.325 \pm 0.015$  inches or  $0.375 \pm 0.015$  inches as specified in the bid request and a minimum depth of 0.375 inch.

**2.3.1.2** The segment's matrix hardness shall be the manufacturer's standard metallurgical bond for the type of blade specified. The matrix shall be designed for the proper cutting ability for the blade type specified. This design information (type of aggregate, etc.) will be furnished upon request after the bid award but prior to delivery to the designated shipping locations.

**2.3.2** Segment diamonds shall be 100% virgin synthetic diamonds certified to a minimum quality grade of General Electric MBS 950 Series. The segment diamonds shall be within the 30-40 and 40-50 mesh size of ANSI code B74.16 with no more than 8% retained on the 30 and no more than 8% passing the 50.

**2.3.2.1** The recoverable diamond concentration in the segments shall be a minimum of 42 %, based on the standard of 72 carats per cubic inch of diamond bearing volume as equaling 100%



concentration. The diamonds shall be distributed uniformly throughout the depth and length of each segment to provide uniform wear for the life of the blade.

**3.0 TESTING.** Two blades will be selected at random of each size and type ordered and tested for compliance with this specification and in accordance with the following methods. The blades selected for testing will be returned to the supplier for repair or replacement at no additional cost.

**3.1 Diamond Size.** The diamonds removed will be sieved to determine conformance with the size requirements.

**3.2 Diamond Content.** The bond will be dissolved and the diamonds will be weighed to determine compliance with the recoverable diamond concentration requirements.

**3.3 Segment Dimensions.** The segments will be measured for compliance with the segment length, width and depth requirements.

#### **4.0 ACCEPTANCE.**

**4.1** The supplier shall furnish to the engineer a manufacturer's certification for each shipment showing specific test results complying with the material and quality requirements of these specifications for each type of blade being furnished.

**4.2** Acceptance of the blades will be based on a satisfactory manufacturer's certification and tests performed by the engineer.

**4.3** If any of the requirements and/or specifications are not met, all blades covered by the purchase order will be subject to rejection.

**5.0 PACKAGING AND MARKING.** Unless otherwise stated, normal commercial packaging and packing will be acceptable. All packing shall be adequate to protect contents from damage. Shipping containers shall be marked to show contents, name of vendor, agency, and purchase order number, and the country of origin including "USA" or "United States of America" when manufactured in the U.S.A.

**6.0 DELIVERY.** Failure to comply with quoted delivery schedule may result in cancellation of order or forfeiture of a performance bond.

**7.0 WARRANTY.** The supplier agrees to replace or repair any blades free of any charge if the laser weld bond fails between the segment and the core during the useful life of the blade, or if the silver solder bond fails between the segment and the core within the first .050 inches of segment wear, depending on which type of blade is furnished. The supplier agrees to replace any blade that cracks or warps as a result of material defects during the initial 25% of the blade life.

**7.1** This warranty is not intended to cover abuse to or misapplication of the blade.

#### **8.0 ORDERING.**

**8.1** Blades are to be ordered by type, inches of diameter and width of blade.

**8.2** The blades require inspection and acceptance by Materials at destination, prior to use.



MATERIALS